



Titan 9200GF

RESIN : POLYETHERIMIDE RESIN

PRODUCT DESCRIPTION : 10% GLASS FIBER, HIGH STRENGTH/STIFFNESS.

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm ³	ISO 1183	1.34
Tensile strength	MPa	ISO	125
Tensile Elongation		527-1,2	>3
Flexural strength	MPa	ISO 178	180
Flexural modulus			6500
Charpy impact strength(notched)	kJ/m ²	ISO	5.5
		179/1eA	
Heat Deflection Temperature(1.8MPa)	°C	ISO	206
		75-1,2	
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹⁴
Surface resistivity	Ω		1×10 ¹⁴
Flammability		UL 94 1.5mm	V-0
Mold shrinkage	%	50x70x3 mmt	0.2~0.4
MOLDING CONDITION	°C	Drying	140~150x 4Hrs
		Melt Temp.	350~390
		Mold Temp.	130~180
	%	Inject. Press.	50~90
		Inject. Velocity	20~50

*All property values shown in this data sheet are the representative values and not minimum value of this material.