



Titalon 4315TF

RESIN : POLYAMIDE46 RESIN

PRODUCT DESCRIPTION : 30% GLASS FIBER REINFORCED, 15%PTFE FILLED,
HIGH STRENGTH, WEAR RESISTANCE.

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm ³	ISO 1183	1.5
Tensile strength	MPa	ISO	185
Tensile Elongation		527-1,2	>3
Flexural strength	MPa	ISO 178	255
Flexural modulus			10,000
Charpy impact strength(notched)	kJ/m ²	ISO	11
		179/1eA	
Heat Deflection Temperature (1.8MPa)	°C	ISO 75-1,2	280
Volume resistivity	Ω•cm	IEC 60093	1×10 ¹²
Surface resistivity	Ω		1×10 ¹²
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3 mmt	0.2~0.8
MOLDING CONDITION	°C	Drying	100x 4Hrs
		Melt Temperature	290~320
		Mold Temperature	80~120
	%	Inject. Pressure	30~70
Inject. Velocity		30~60	

*All property values shown in this data sheet are the representative values and not minimum value of this material.